

9.0 Rear GRP body panel

With an assistant carefully position the rear GRP body panel on to the top rear chassis cross member, carefully align and mark area on top edge near to roll bar anchorage plates. Cut away a small piece of inner top GRP panel to allow a snug fit on top of chassis beam. Fig 9a

The lower rear edge of the GRP panel needs to have two slots cut out where it locates on the spare wheel supports, cut out approximately 15mm x 30mm. Allow enough space to accommodate edging to finish off. It is very important to have wheels on the rear suspension and measure from each edge of the Grp rear end corners for an even gap each side—best possible as the grp will not be exactly the same. Below Fig 9a Below(rear) 9b

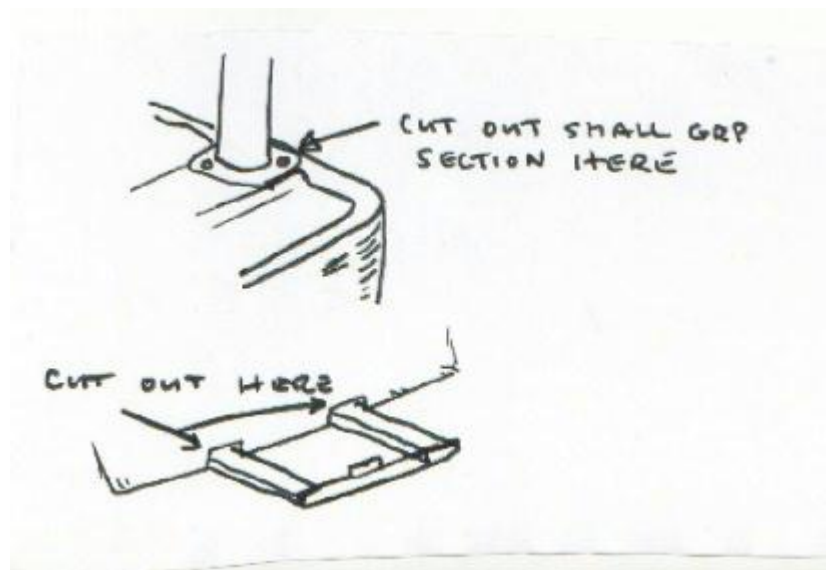


Fig 9



The curved front edges of the GRP panel are fixed to the alloy side panels with rivets use small rubber piping between GRP edge and alloy to give good finish and reduce exposed edge. Before fixing, clean up and prepare all edges to give a correct radius and neat appearance, this cannot be done once fixed. Fig 9

The lower rear corner of the GRP panels can be supported by metal 25mm x 5mm bar straps which run from the lower inner edge of the wing to the fixing bracket on the rear lower chassis member. Use M8 bolts and nyloc nuts to secure. These wing supports are designed only to use if necessary and will change the wing clearance to tyre, so check carefully before cutting and drilling.