

- **22 External Features**

22 Nose + grille

What you need:

- Nose.
- Grill.
- 2 x M8 x 45mm bolts.
- 2 x M8 nyloc nuts.
- Drill.8.1mm drill bit.
- Cables ties



To fit the nose to the chassis.

- The nose is fixed by two bolts to the underneath of the chassis, in the position shown in photo.Fig22a
- Offer the nose up to the chassis, check the fan has enough clearance-resting it on the head lamp flat bar supports.
- Mark through the two threaded holes on the front of the chassis with some paint – remove the nose and drill two 8mm holes .
- Replace the nose into position on the chassis and check that the 8mm bolts will screw in from underside.



Please note on some Tiger models the nose already has the section molded/removed around where it sits on the headlamp bracket/bars.

Top left Fig 22f

Top right fig 22g



Bot left 22h bot right 22j

Bonnet

Bonnet.

Drill.

3.2mm drill bit.

3.2mm pop rivets.

Black piping(large)

- Cut the required lengths of large black piping and place on nose edge and



dash edge- Place the bonnet into position .

- At this stage the nose is fitted in its position and so is the dash panel- also on super six it may be required to sand off and remove some of the bonnet edges to “square” the bonnet up with nose and dash
- **THE R6 and B6** bonnet needs no modification.

If the bonnet interferes with the carburetors remove the carb intake trumpets temporarily.

Now to secure the bonnet.(the dash and nose must have been fitted to carry on with the bonnet clip fixing)

- * The bonnet is held in position by over-center clips at the rear and spring * ** clips at the front fig22j) - fig22f
- The clips are held in place by 3.2mm pop rivets these are 12mm long and have washers fitted on the inside of the bonnet for strength.
- The rear catches on all models need carbon look sva covers Fig22g
- Mark the position of where the holes need to be positioned to fit the clips.
- Drill holes using the 3.2mm drill bit.
- Using the 3.2mm pop rivets, rivet the clips into place ensuring that washers are used on inside of bonnet when the rivet is “pulled”

N.B. Ensure that when the bonnet is fixed down by the clips that it is in the correct position - it is advisable to ask for help to hold the bonnet tightly pushed down onto the piping when you are marking the clip “3.2 hole positions”

A bonnet catch cover is fitted to the rear catches for sva requirements. fig22g

22.3 Dash

What you need:

- Dash.
- 4 x M8 x 60mm bolts.
- 4 x M8 nyloc nuts.
- Drill.
- 8mm drill bit.
- Masking tape.

Once the bonnet is in position the dash maybe fixed down.

The dash must be fitted in the correct position this is 260mm - .as measured from the front engine bay top chassis rail. (engine side)(draw a line across alloy level with front edge of dash.)

- Drill holes in the base flange of the dash(m8)x four
- Replace dash into position on the chassis against marked line.
- Mark where holes need to be drilled into the chassis to fix the dash down.
- Remove dash and drill holes through chassis members.
- Replace dash and secure using the m8nyloc nuts and bolts. Secure with the nuts on the underside of the member and large”penny “type washers
- holding down the dash flange.
- On R6 and B6 the dash is held down with four washers and nylocks onto the 8mm studs that are welded to the chassis.